

RASI ULTRA-TECH

TECHNICAL SPECIFICATION SHEET

LOW HEAT INPUT WELDING ALLOYS

RASI WE -70

AN ELECTRODE FOR CHAMFERING AND GOUGING APPLICATIONS FOR ALL FERROUS AND NON - FERROUS METALS.

CHARACTERISTICS

RASI WE 70 is a specially designed electrode to prepare grooves, gougings and chamfering on steels, castings etc., The exothermic reaction of this electrode will help to remove the unwanted material in a perfect manner on all ferrous and non ferrous material. The force of the arc blows away undersided materials from its path leaving a clean groove for subsequent operations such as welding surfacing rebuilding etc.

APPLICATIONS

RASI WE 70 is meant for chamfering and gouging on carbon steels, low alloy steels, stainless steel, cast iron & nickel alloys etc to level out cracks, remove defective weld metal and unwanted metal in castings.

The special advantage of WE 70 is the accessibility in locations where it is inconvenient to work with metal cutting tools or even gas cutting torch.

WELDING CURRENT : AC/DC (+)

SIZE MM: 3.15 4.00 5.00

CURRENT AMPS : 140-200 240-320 300- 400

PACKAGING

2 Kgs in one Plastic Carton and 10 Kgs in one Box.

STORAGE

Before using confirm the electrodes are absolutely, dry as packed. If exposed and damp, heat them up to 100C for one hour and use.