

VRCF PROJECT, VISAKH REFINERY, MALKAPURAM: NAVAL BASE VISAKHAPATNAM - 14.

**PH NO: 0891- 5514187, TEL/FAX: 0891-2763971, E-mail [eilvrcfp@rediffmail.com](mailto:eilvrcfp@rediffmail.com)**

EIV:6501:0503-A

Dated: 24.05.06.

To

M/s Ray Constructions Ltd.

VRCFP.

VTZAG

Attention: Mr. V. Manoharan, Site in charge.  
 Sub : Civil and structural works for offsite part-B

Dear Sir,

As requested by you vide your letter No:RCL/Proj/C-273/05-06 dated 19.05.06 the following welding consumables are approved for the subject work.

S.NO	AWS Class	Manufacturer	Brand Name
1	E 6013	M/s D&H Welding Electrodes(I) Ltd	Standard
2	E7018	M/s D&H Welding Electrodes(I) Ltd	Super-LH
3	E 6013	M/s Rasi Electrtodes Ltd.	E6013R
4	E7018	M/s Rasi Electrtodes Ltd.	E7018LH

The above approval is subject to satisfactory performance of the electrodes. M/s Ray Constructions Ltd shall submit authenticated batch certificates of all electrodes brought to site along with incoming material inspection reports.

Thanking you and assuring our best services at all times.

Very truly yours,



(B.R.Rajashekar)

Resident Construction Manager.

CC : MSR/GM

RCM/MF