ABS

WELDING CONSUMABLE CERTIFICATE

Certificate No.: 907868-4416395-001
Report No.: 4416395
Port of CHENNAI, INDIA
Date: 29-SEPTEMBER-2020

THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF RASI ELECTRODES LIMITED, ATTEND THEIR PLANT AT UPPARAPALAYAM, REDHILLS, ON THE 27TH DAY OF AUGUST, 2020 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES: AND.

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE SHIELDED METAL ARC WELDING SECTION:

TRADE NAME	SPECIFICATION	GRADE OR CLASS	SHIELDING GAS	POSITION	CURRENT/ POLARITY	SIZE
RASI E6013	ABS	2	NA	ALL, Incl V Down	AC/DCEN	2.5- 5.0MM
RASI E7018LH	ABS	3YH5	NA	ALL	DCEP	2.5- 5.0MM

ARAVIND MADHU SURVEYOR

CLS-PRI-00826

Materials Manufacturer Approval Audits

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