



# RASI ELECTRODES LIMITED

Chennai - 52.

ISO - 9001:2015 CERTIFIED

## BATCH TEST CERTIFICATE

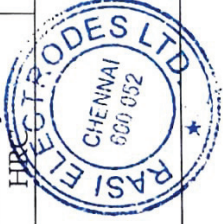


Consumable: GMAW

Product Name	Dimension in mm	Batch No	Date of Testing	B.T.C No	Applicable	
					Specification	Classification
RASI CO2	Ø1.20	095	05.11.2021	094	ASME SFA/A5.18	AWS:ER70S-6

Chemical analysis of the wire %			Mechanical Properties of the weld metal		Special Properties	
Elements	Test Results	Elements	Test Results	Type of Test	Test Results	
C	0.08	Cr	480	Hydrogen in Weld metal ml/100gms	3.46	
Mn	1.47	Ni	594	Radiography	satisfactory	
Si	0.85	Mo	29.6	Fillet weld Test	satisfactory	
S	0.007	V	100	We certify that the supply made against this BTC confirms to all requirements of ASME section II Part C - 2019 in all respects.		
P	0.016	Cu	NR			
<p>NR Means "Not Required"</p> <p>Factory : Upparalayam Village, Alamathi Post, Redhills, Chennai-600052.</p> <p>Customer care : +91-044-26401822.</p>						

For RASI ELECTRODES LTD



*[Signature]*  
Manager

RE/INS/F11/Rev06

Note: The Date Of Manufacturing May Vary.