

PUBLIC WORKS DEPARTMENT  
DIRECTORATE OF BOILERS

FROM

Thiru S.Ganesan, M.Tech.,  
DIRECTOR OF BOILERS,  
First Floor (South Wing),  
P.W.D. Office Compound,  
Chepauk, CHENNAI - 600 005.

TO

M/s. Rasi Electrodes Limited,  
Upparapalayam Village,  
Alamathi Post,  
Redhills, Chennai - 52.

Letter No.Tech-II / 5483 / 2024, Dt. 11.11.2024.

Sir,

Sub: Periodic Check Test of Electrodes - Permission - Reg.

Ref: 1) This Office Lr. No.Tech-I/4766/2024/Dt.30.09.2024.  
2) The Deputy Director of Boiler, Chennai Circle,  
Chennai Lr. No.1291/Ch.C/2024/Dt.29.10.2024.

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In continuation to the periodic check test of electrodes witnessed by the Deputy Director of Boilers, Chennai Circle, Chennai on 08.10.2024 & 22.10.2024 the following electrodes are permitted in welding works coming under purview of Indian Boiler Regulations, 1950.

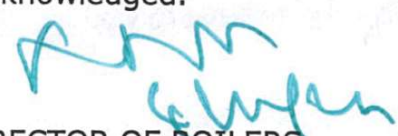
| Sl. No. | Brand Name     | AWS Specification                 |
|---------|----------------|-----------------------------------|
| 1.      | RASI E-6013    | AS PER <del>IBR-1950</del> E-6013 |
| 2.      | RASI E-7018 LH | AS PER <del>IBR-1950</del> E-7018 |
| 3.      | RASI CO2       | AS PER AWS Gr. (ER-70S-6)         |

The next periodic check test is due in October' 2025.

In all packaging of the above said electrodes you should exhibit the corresponding date of periodic check test.

If the electrodes are not offered for next periodic check tests during October' 2025, the above brands electrodes will not be permitted for use in IBR applications.

The receipt of this letter may please be acknowledged.

  
DIRECTOR OF BOILERS,  
TAMILNADU, CHENNAI-5.

  
5/11/24